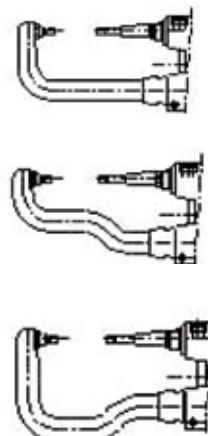


**Pneumatic drive**

**Electric drive**

Possible arm configurations



Power at 50% DC	AC: 45 - 65 kVA • MF: 100 kVA	
Secondary voltage	45 kVA: 7,1 V • 65 kVA : 8,5 V • MF : 9,0 V	
∅ welding cylinder	100 mm	-
Cylinder stroke	100+45 mm	130 mm
Maximum air pressure	6 bar	-
Cooling water consumption	10 l/m	
Clearance between arms	150 mm	
Maximum force	460 daN	750 daN
Weigh 45 kVA gun (ex arms)	57 Kg	60 Kg
Weigh 65 kVA gun (ex arms)	60 Kg	63 Kg